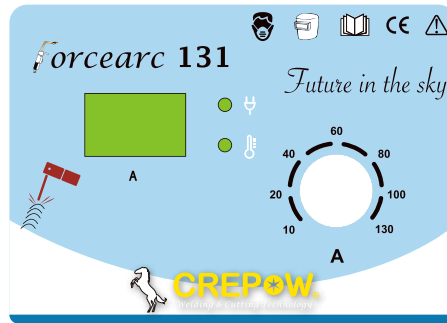


FORCEARC 131



Light Industry

DC 1 Phase

Processes

- STICK (SMAW)

Optional Accessories



- Compact and Portable with light weight
- Hot Start and Antistick functions for easier arc striking
- Arc Force makes welding smoothly
- Digital display allow for quick and easy viewing of amperage
- 85 Volts OCV is suitable for 6013 and 7018 cellulosic electrode welding
- Generator friendly allows to works with diesel generators and avoid failures due to its voltage spikes
- Protections include overheat, overvoltage and overcurrent
- 110Volts Input can be worked in a certain market

MODEL	FORCEARC 131
Power Supply Voltage(V)	80-150
Frequency(HZ)	50/60
Rated input Power(KW)	4.4
Rated input Current(A)	59
Duty Cycle (40°C 10min)	30%130A
	60%90A
	100%70A
No Load Voltage(V)	85
Welding Current Range(A)	10-130
Efficiency	≥80%
Net Weight(KG)	3.3
Dimensions(MM)	296*132*260
Protection Class	IP23
Insulation Class	H
Cooling	AF
Electrode Diameter	Φ1.6 Φ4.0
Electrode Type	6013,7018etc.
Power Factor	0.65