



INVERTER DC MMA WELDER FORCEARC 323V

- Input Voltage: 3~380V/400V 50/60Hz

- Heavy Duty Cycle

- Voltage Reduction Device

- Extra Functions

'Hot Start', 'Anti-sticking' and 'Air Force'
built in.

- Protection

Temperature, voltage and current sensors
for increased reliability & safety.



Heavy Industrial Use

Models	FORCEARC 323V
Parameters	
Power Supply Voltage (V)	3~380V/400V
Frequency (HZ)	50/60
Rated input current(A)	24.2
Rated input power (KW)	16.3
Welding Current Range (A)	20-320
No Load Voltage (V)	18.7
Duty cycle (40°C 10 min)	60% 320A 100% 250A
Efficiency (%)	90%
Power Factor	0.7
Protection class	IP21S
Cooling	AF
Circuit Breaker	LW31-32B-4AB-04/2
Standard	EN 60974-1:2012
Electrode Diameter	φ1.6~φ6.0
Electrode Type	6013, 7016, 7018 etc.
Net Weight (Kg)	18.9
Dimensions (mm)	530*245*450